TOWBAR **R58U** For Range Rover Evoque 2019-

## MATERIALS

- A 1 Main Crossbar.
- B 1 R/H Sidearm.

WITTER

- C 1 L/H Sidearm.
- D 8 M14 x 90 x 2.0 Bolts and Washers.

Fitting

Instructions

- E 4 M12 x 40 Bolts and Nyloc Nuts.
- X 4 Existing Bolts.
- ZN 1 Neck Option.
- ZE 1 Electrical Plate.

*Note:* This towbar must be used with either a Witter Towball (part number Z11) or Class A50-1 or A50-X towball, which dimensionally conforms to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

## FITTING

- 1. Remove bumper- four screws along bottom edge of bumper, remove screws within wheel arches, remove light clusters (two fixings behind plastic covers each side) remove 1 fixing per side below light clusters inside boot opening the carefully remove bumper and store safely.
- 2. Remove crash beam (four fixings per side needed for fitting towbar.) save crash beam to hand to customer.
- 3. Remove/ Lower Ad-blu tank to access R/H side chassis mountings, remove towing eye from L/H side chassis opening.
- 4. Slide sidearms "B" & "C" into relevant chassis rails using fixings "D" & "X" to loosely attach to vehicle chassis mountings.
- 5. Fit Main Crossbar "A" between the fitted sidearms "B" & "C" using fixings "E". tighten all fixings to specified torque settings
- 6. Carefully cut bumper lower section to suit chosen neck option, *Note:* inner bumper will also require cutting (not seen) see guide for cutting dimensions.
- 7. Re-fit ad-blu tank and bumper.
- 8. Fit chosen neck option.

**Recommended torque settings:** Grade 8.8 bolts: M8 - 24Nm, M10 - 52 Nm, M12 - 80 Nm, M14 - 130 Nm, M16 - 200 Nm **Grade 10.9:** M12 - 120Nm, M10 - 70Nm M8- 35Nm

