



Fitting Instructions

TOWBAR 14CHA0082

For:

Peugeot X250 Boxer Chassis
Peugeot X250 Boxer with Chassis Extension Kit;
15CHA0039
17CHA0027
17CHA0028

MATERIALS

A	1	Cross Bar
B	2	Side Bracket
C	2	M12 x 35 x 1.75 Bolts, Lock Washers, Flat Washers (40mm OD.) and Witter Cage Nuts
D	2	M12 x 35 x 1.75 Bolts, Nuts, Lock Washers and Flat Washers (30mm OD.)
E	2	M12 x 35 x 1.75 Bolts, Nuts, Lock Washers and 4 Flat Washers (30mm OD.)
F	4	M12 x 35 x 1.75 Bolts, Lock Washers and Nuts
ZE	1	Electrical Plate
ZN	1	Neck Kit.

FITTING

1. Pre-assemble a Witter Cage Nut (fastener C) to each Side Bracket, referring to separate fitting instructions - **note the correct side to assemble to each Side Bracket, as shown below.**
2. Locate the mounting points on the outside face and end of each chassis rail, and loosely attach Side Brackets (B) to the inside of each chassis rail using fasteners (C, D & E) at each end. (Note the orientation of Cross Bar (A) - Square tube forwards of the chassis end.
3. Assemble Cross Bar (A) to each Side Bracket (B) using fasteners (F)
4. Assemble the chosen Neck Kit (ZN) and Electrical Plate Kit (ZE) to Cross Bar (A) using fasteners and instructions from the relevant kits.
5. **Fully Tighten all Fasteners** starting with fasteners (B).

Recommended torque settings:

Grade 8.8 bolts: M8 - 24Nm, M10 - 52 Nm, M12 - 80 Nm, M14 - 130 Nm, M16 - 200 Nm

Grade 10.9: M12 - 120Nm, M10 - 70Nm M8- 35Nm

