



# Fitting Instructions

TOWBAR CV02BU  
For CHEVROLET CAPTIVA  
2006 –  
For use with 2039 series necks.

## MATERIALS

A	1	Cross Bar
B	1	Left Hand Sidearm
C	1	Right Hand Sidearm
D	2	Bumper Support Brackets
E	6	M12 x 55 x 1.75 Bolts, Lock Washers and Flat Washers (30 O.D)
F	4	M12 x 35 x 1.75 Bolts, 2 off Nuts, Lock Washers and Flat Washers (30 O.D)
G	2	M12 x 40 x 1.75 Bolts, Lock Washers and Flat Washers (30 O.D)
H	4	M12 Bolt Caps.
ZE	1	Electrical Plate (ZEP2)

## FITTING

1. Remove the bumper. 4 off plastic screw clips in lower edge, 1 off hex head screw in lower corner, 3 off hex head screws in each wheel arch, 6 off screws along top edge and 1 plastic screw clip under light cluster. To remove light clusters, 2 off screws on inner side and pull rearward to release ball and socket type clip.
2. Remove crash beam. 3 off hex head screws per side and towing eye from left hand chassis rail, 2 off hex head screws (Hand crash beam to end user for re-fitting if bar is removed).
3. Loosely attach sidearms (**B & C**) using fixings (**E & G**) attaching bumper tabs (**D**) in position shown. Lowering the spare wheel will allow more access to forward most sidearm fixing.
4. Loosely attach crossbar (**A**) to sidearms using fixings (**F**).
5. Cut bumper as shown and refit along with light clusters. The lower edge of the bumper is re-attached to brackets (**D**) and support lugs (**X**) on the crossbar using existing fixings. **Note: On later models supports (X) are not used as the bumper is sufficiently rigid.**
6. Attach neck option (**ZN**) and electrical plate (**ZE**) as per separate fitting instruction (fixed flange neck illustrated).

**Note:** This towbar must be used with either a Witter Towball (part number Z11) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

**Recommended torque settings:** Grade 8.8 M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm  
Grade 10.9 – M12 – 139Nm.

