MATERIALS

A	1	Crossbar
B	2	Sidearm
C	2	Angle
D	1	Sidearm Bracket
E	1	Sidearm Bracket
F	2	M10 x 35 x 1.5 Bolt, Washer & Nyloc Nut (Grade 10.9)
F1	2	M10 x 35 x 1.5 Bolt & Washer (Grade 10.9)
G	4	M10 x 35 x 1.5 Bolt, Washer & Caged Nut (Grade 10.9)
H	6	M8 x 40 x 1.25 Bolt & Washer (Grade 10.9)
J	4	M12 x 45 x 1.75 Bolt & Nyloc Nut (Grade 8.8)
ZE	1	Electrical Plate
ZN	1	Neck

FITTING:

1. Remove fixings from along the bottom edge of bumper along with any attaching the bumper to any trim present.
2. Remove fixings from within each wheel arch. Carefully ease wheel arch trim away from the vehicle. Located behind the wheel arch lining is a bolt at the bumper tip that needs removing.
3. Removing the light clusters makes removing the bumper easier. Refer to owner's manual.
4. Starting at the bumper tips, gradually ease bumper free, unclipping any wiring that is attached.
5. Loosely attach Angles **(C)** to Sidearms **(B)** using fixings **(F)** as shown below. Remove the tape covering the mounting point holes on the outer face and bottom of each chassis. Loosely attach these sidearm assemblies to the chassis using fixings **(F1 & G)**. Use the diagram below shows the correct fitting of fixings **(G)**. Ensure the chassis faces are free from mastic or other extrusions.
6. One side at a time, remove the three bolts from the bumper beam (return fixings to the customer) and loosely attach Sidearm Brackets **(D & E)** over the top of the crash beam using fixings **(H)**. Ensure the crash beam faces are free from mastic or other extrusions.
7. Slide cross bar **(A)** between the Sidearm assemblies and attach loosely using fixings **(J)**.
8. Correctly align all parts and fully torque to the recommended setting.
9. Use the separate fitting instructions to attach the Chosen Neck **(ZN)** and Electrical Plate **(ZE)**.
10. Finally, reattach the bumper with the required bumper cut.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.
Recommended torque settings: M8 - 35Nm, M10 - 70Nm **(Grade 10.9)** / M12 - 80Nm, M16 - 200Nm **(Grade 8.8)**