

MATERIALS

A	1	Towbar Centre Plate with international facing to 94/20/EC A50-1
A1		Cross Bar
C	2	Side Arms
D	3	M10 x 30 x 1.5mm Bolts, Lock Washers and Flat Washers (20mm O.D.)
E	2	M16 x 120 x 2.0mm Bolts and Lock Washers
E1	1	Spreader Plate with captive nuts
F	2	M12 x 30 x 1.75mm Bolts and Nyloc Nuts
G	2	M10 x 30 x 1.5mm Bolts, Nyloc Nuts, Flat Washers (20mm O.D.) and Large Flat Washers (30mm O.D.)
H	2	M16 x 50 x 2.0mm Bolts, Nuts and Lock Washers
CB	2	M16 x 65 x 2.0mm Coupling Bolts, Nuts and Lock Washers
CP	1	10mm Coupling Packer

FITTING

- Loosely attach Cross Bar (A1) to underside of rear cross member using Bolts (D). Loosely attach Centre Plate (A) to rear cross member using Bolts (E) with Spreader Plate (E1) on forward face of cross member.
- Attach Centre Plate (A) to Cross Bar (A1) using Bolts (F). Attach Side Arms (C) to Centre Plate (A) using Bolts (G).
- On 90 models attach Side Arms (C) to existing holes in chassis using Bolts (G). On 110 models remove towing eyes and attach Side Arms (C) to chassis using original bolts, re-fitting towing eyes at the same time.

NOTE: This towbar is EC approved to be used with a Class A50-X towball with a 'D' Value greater than or equal to that of the towbar. These towballs can also be used in conjunction with drop-plates giving a ball height reduction of up to 75mm or coupling spacers of up to 50mm.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm
Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

