

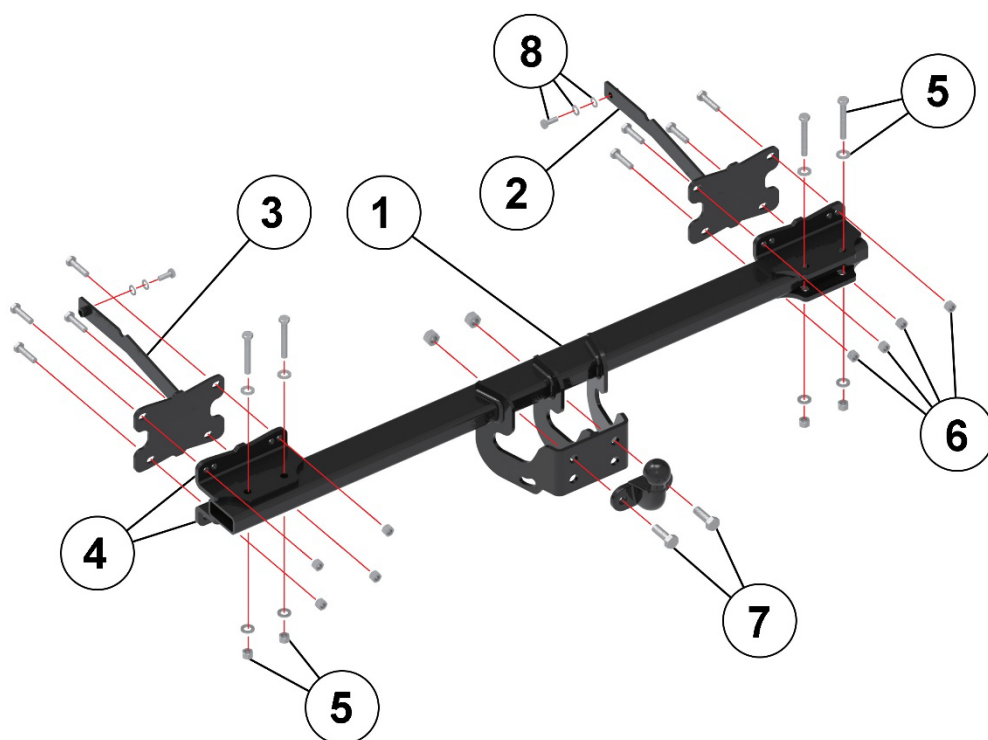
TFO400

Ford Transit Custom 2024 -
VW Transporter T7 2024 -

Parts List:

Part No:	Description:	Size:	Torque	Qty:
1	Crossbar			1
2	R/H Side Arm			1
3	L/H Side Arm			1
4	Rear Panel Mounts			4
5	Bolt + Flat Washer (x2) & Nyloc Nut	M14 x 90	150Nm	4
6	Serrated Flange Nut	M10	70Nm	8
7	Bolt + Nyloc Nut	M16 x 60	200Nm	2
8	Bolt + Spring Washer + Flat Washer	M12 x 30	95Nm	2
9	Small Plastic Rivets			4

Fitting:



Fitting:

1. If fitted, remove the mudguards (held with 2 plastic rivets) and the push in clip in the lower edge of each wheel arch.
2. Remove the 4 fixings from the lower edge of the bumper. (If your vehicle has an additional centre panel, this remains in place).
3. Disconnect the parking sensors. (The loom is located on the chassis rail on the nearside).
4. Remove the bumper by pulling rearwards & sideways. (The upper part of the bumper which contains the reflectors remains in position).
5. Remove the crash beam.
6. Insert sidearms (2) & (3) and loosely secure with fixings (8). – **DO NOT FULLY SECURE YET**
7. Loosely secure Rear Panel Mounts (4) to the rear panel using fixings (6). – **DO NOT FULLY SECURE YET**
8. Loosely secure Crossbar (1) to Rear Panel Mounts (4) using fixings (5).
9. Tighten all bolts to recommended torque settings (see above).
10. Re-fit the bumper and plug in the parking sensor loom.
11. Secure towball to crossbar (1) using fixings (7) and tighten to recommended torque settings (see above).

Note: This towbar must be used with a Class A50-1 or A50-X towball, which dimensionally conforms to A50-1 with a 'D' & 'S' value greater than or equal to that of the towbar.

****Manufacturers towing limits must be observed for towing capacity****