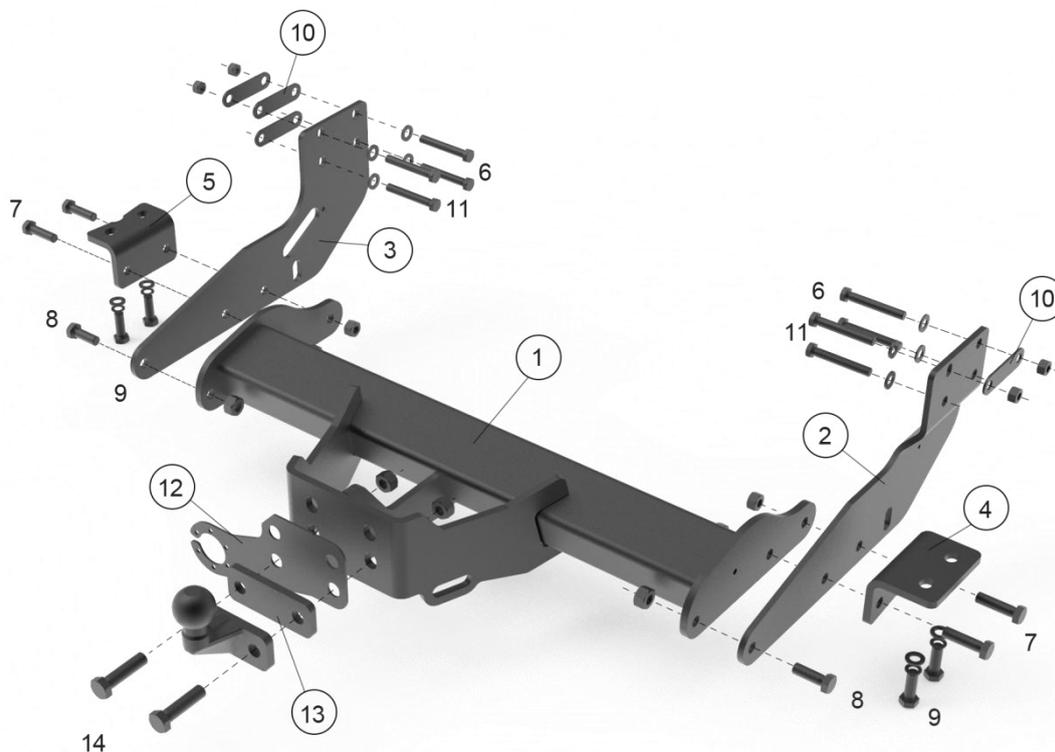


Parts List:

Part No:	Description:	Size:	Torque	Qty:
1	Cross Bar			1
2	Bent Sidearm			1
3	Flat Sidearm			1
4	Support Bracket			1
5	Support Bracket			1
6	Bolt + Washer + Nyloc Nut	M12 x 100 x 1.75	120Nm	4
7	Bolt + Nyloc Nut	M14 x 50 x 2.0	150Nm	4
8	Bolt + Nyloc Nut	M14 x 40 x 2.0	150Nm	2
9	Thread Forming Bolt + Lock Washer + Washer	M12 x 40 x 1.75	95Nm	4
10	Spacer Plate			4
11	Original Bolts			4
12	Electric Plate			1
13	Coupling Packer			1
14	Bolt + Lock Washers + Nuts	M16 x 50 x 2.0	214Nm	2

Fitting:



1. Remove spare wheel.
2. Remove the original bolts (11) from the chassis rail.
3. Attach, but do not secure, the bent side arm (2) to the chassis rail using the original bolts (11) & fixings (6). Insert one Spacer (10) between the side arm and the chassis over bolts (6).
4. Attach, but do not secure, flat side arm (3) to the chassis rail using the original bolts (11) & fixing (6). Insert one Spacer (10) over original bolts (11) and two Spacers (10) over fixings (6).
5. Attach, but do not secure, support brackets (4 & 5) and Cross Bar (1) to the side arms using fixings (7) & (8).
6. Using thread forming bolts (9), attach but do not secure support brackets (4 & 5) up into the vehicle floor.
7. Fully tighten each nut & bolt to their required torque setting (see table above), ensuring the faceplate is vertical.
8. Re-fit spare wheel.
9. Check exhaust clearance. Some adjustment may be necessary.

Note: This towbar must be used with a Class A50-1 or A50-X towball, which dimensionally conforms to A50-1 with a 'D' & 'S' value greater than or equal to that of the towbar.

****Manufacturers towing limits must be observed for towing capacity****