



# Fitting Instructions

TOWBAR SZ12Q  
for SUZUKI WAGON R

## MATERIALS

A	1	Cross Bar
C	1	ZQ2000 Detachable Unit
D1	1	Centre Strap (Post 2000 models)
D2	1	Centre Strap (Pre 2000 models)
E	1	Left Hand Spreader Plate
F	1	Right Hand Spreader Plate
G1	4	M10 x 90mm Bolts, Nuts, Lock Washers and Flat Washers (25mm O.D)
G	4	Bush (52mm long, 19mm O.D)
J	1	M12 x 35mm Bolt, Nyloc and Flat Washer
K	1	M12 x 100mm Bolt, Nyloc and Flat Washer
EP	1	Electrical Plate

## FITTING

1. Remove and discard central towing loop. Loosely attach Centre Strap (D1 or D2) (depending on model year) to the towing loop captive nuts using original Bolts (X). Remove plastic bungs from rear most holes (G1) in lower chassis skin, using a suitable punch mark through these holes to show position in upper skin. Carefully insert Cross Bar (A) over fuel filler pipe (left hand side) and exhaust tail pipe (right hand side) against chassis, loosely attach to Centre Strap (D1 or D2) using Bolts (K) or (J).
2. Remove side trim panels to allow access to mountings (G1) from inside boot compartment. Position Spreader Plates (E) and (F) over previously marked holes (G1), ensuring they remain parallel mark through for forward holes (G1), using a 11mm diameter drill bit, drill through both skins at marked positions. Open out holes (top surface only) to allow Bushes (G) to be inserted.
3. Loosely attach Cross Bar (A) to vehicle chassis using Bolts (G1) with Spreader Plates (E) and (F) fitted on top skin.
4. Finally, please refer to Detachable Unit ZQ fitting instruction.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

**Recommended torque settings:** M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

