

GM4400B

Vauxhall/Opel Insignia & Saab 9-5

Type Approval Number E11*55R02/02*13110*00

COMPONENTS		
ITEM	QTY	DESCRIPTION
A	1	Towbar
B	1	Towbar Neck
C	1	Side Arm (LH)
D	1	Side Arm (RH)
E	2	Mounting Bracket
EP	1	Electrical Mounting Bracket (ZM1390)

BOLT PACK		
ITEM	QTY	DESCRIPTION
F	2	M16 x 45 Bolts, Nuts & Washers
G	2	M12 x 70 Bolts & Nyloc Nuts
H	6	M12 x 40 Bolts & Washers
I	4	M12 x 40 Bolts, Nuts & Washers
J	6	M12 H/D Washers - 30mm O/D
AP	6	Adhesive Pads

FITTING PROCEDURE

- ⇒ Saloon/Hatchback & Saab 9-5 only - Remove rear light clusters (2 plastic nuts on each located behind small panel in boot, lift forward edge upwards to release from pegs, disconnect wiring plug).
- ⇒ Remove bumper (3 plastic plugs on lower edge, 3 torx screws around perimeter of each wheelarch (4 on vehicles with mud flaps), disconnect harness for number plate lights (Saloon/Hatchback only), and reversing sensors if fitted. Additionally, on Sport-Tourer Estate remove tailgate stops (2 torx screws on each). Pull bumper tip outward to release from clips along bumper-body edge, pull bumper rearward to release from clips in the light cluster seating areas and clips across the rear panel.
- ⇒ Remove the bumper impact beam – 6x15mm Nuts (Return beam to vehicle operator for retention), and lower exhaust(s) – 2x13mm bolts securing each hanger.
- ⇒ Insert side arms (**C**) & (**D**) into open ends of vehicle chassis and loosely attach at existing holes in the base of the chassis using bolts (**H**) with heavy duty washers (**J**) under the bolt heads. Note the alternate positions for Saloon/Hatchback & Estate.
- ⇒ Position mounting brackets (**E**) over existing threaded studs on rear panel and loosely attach using existing nuts (**X**). Loosely attach to side arms (**C**) & (**D**) using 2x bolts (**I**) with heavy duty washers (**J**) over the slot in (**E**).
- ⇒ Loosely attach towbar (**A**) to side arms (**C**) & (**D**) using bolts (**H**) & (**I**).
- ⇒ Fully tighten all bolts. Reattach exhaust hanger(s) to rear panel.
- ⇒ On Sport-Tourer Estate reattach the polystyrene bumper support to the inside of the bumper skin using adhesive pads (AP), ensuring it is positioned centrally and into the upper crease/corner of the bumper as illustrated.
- ⇒ Release bumper skirt from bumper skin. Cut section from bumper skirt as illustrated on the respective diagram. Reattach bumper skin to vehicle. Position bumper skirt over towbar neck plates and reattach to bumper. On Saloon/Hatchback reattach rear light clusters.
- ⇒ Attach towbar neck (**B**), and electrical mounting plate (**EP**) to towbar (**A**) using bolts & nyloc nuts (**G**). Tighten bolts.

TIGHTEN ALL BOLTS USING THE FOLLOWING TORQUE SETTINGS

ISO Coarse Pitch: M8=25Nm, M10=51Nm, M12=92Nm, M14=140Nm, M16=215Nm **ISO Fine Pitch:** M8=28Nm, M10=54Nm, M12=96Nm, M14=150Nm

THE VEHICLE MANUFACTURER'S SPECIFICATION FOR THE TRAILER WEIGHT AND NOSE LOAD LIMITS MUST BE OBSERVED.

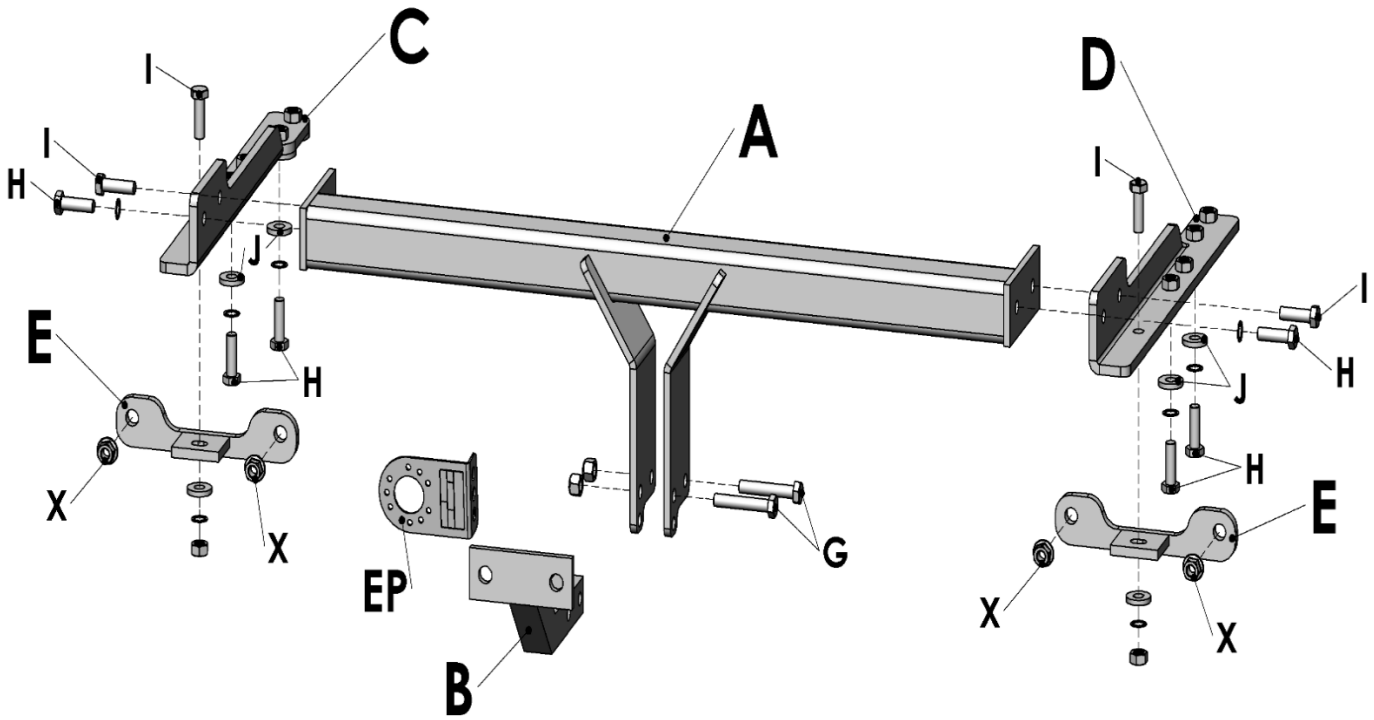


PCT
AUTOMOTIVE

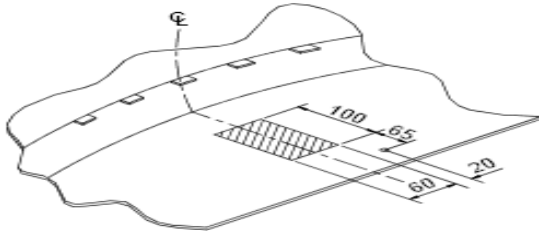
MADE IN
SHEFFIELD

FITTING INSTRUCTION

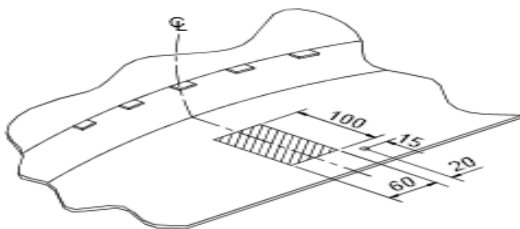
FITTING DIAGRAM



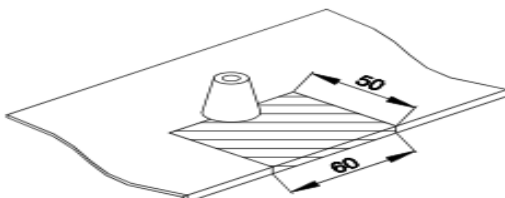
BUMPER SKIRT CUT
INSIGNIA SPORT-TOURER ESTATE



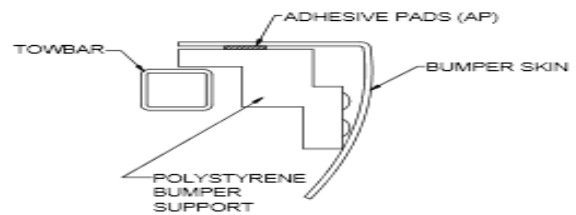
BUMPER SKIRT CUT
INSIGNIA SALOON / HATCH



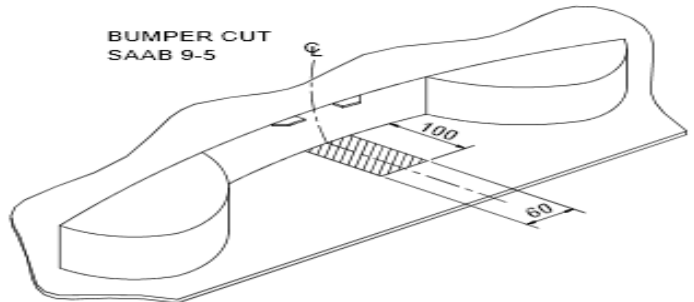
DIFFUSER CUT
INSIGNIA SALOON/ HATCH 10/13>



INSIGNIA SPORT TOURER
BUMPER SUPPORT POSITIONING



BUMPER CUT
SAAB 9-5



IMPORTANT PRODUCT INFORMATION & GUARANTEE

(TO BE RETAINED WITH THE VEHICLE AND PASSED TO SUBSEQUENT OWNERS)

Thank you for purchasing a PCT Automotive product. Please read the following information carefully before fitting or using your PCT Automotive product.

GUARANTEE

We shall free of charge either repair or at our option replace defective goods where the defects appear

- i. if the goods are a towbar manufactured by us, during the economic lifetime of the vehicle it was first fitted to
- ii. in the case of all other products manufactured by us, within 3 years following the date of your order
- iii. in the case of a product not manufactured by us, we will pass on any warranty offered to us by the manufacturer of that product or component

PROVIDED THAT (in each case) such defects shall be found to our reasonable satisfaction to have arisen substantially from our faulty design, workmanship or materials and have not arisen by reason of a failure to follow our instructions (whether written or oral), any modification, misuse, neglect or interference with the installation, any damage or abuse to the goods or vehicle by impact or vandalism or by a failure to carry out reasonable inspection, maintenance and/or adjustment. At all times, the above guarantee is subject to our standard terms and conditions of sale a copy of which is available upon request from our offices.

TOWING LIMITS

Our towbars have been designed for towing up to the vehicle manufacturer's maximum recommended trailer weight and nose load limits for your model. Towing with gross weights above that recommended at any time will invalidate the guarantee and cancel any liability for damage. Towing a twin axle trailer, towing over rough ground or using a bicycle/motorcycle carrier, etc, exerts extreme loads on to a towbar and extra care should be taken in these situations not to exceed the vehicle manufacturer's maximum recommended limits.

PRODUCT IDENTIFICATION MARK

Your product carries a product identification mark. This mark carries important product and batch code information and if the product is type approved it also carries the type approval details which are required by law. Under no circumstances should this mark be defaced, removed or damaged.

INSTALLATION, INSPECTION, MAINTENANCE AND ADJUSTMENT

GENERAL INSTALLATION

- ⇒ All products should only be fitted by competent persons. Electrical products must only be fitted by an experienced auto-electrician.
- ⇒ Read the product fitting instructions carefully and check all components are included in the fitting kit before commencing installation.
- ⇒ Check vehicle for corrosion and/or accident damage. Towbars should not be fitted to any vehicle suffering from corrosion or accident damage or which is not in a roadworthy condition.
- ⇒ Clean off all road dirt, underseal and sound deadening mastic where parts are to fit to ensure correct seating of all components.
- ⇒ Bumper cut information is given as a guide only. Variations in models may occur therefore the fitter should always check that the bumper cut is necessary and of the correct size and shape before commencing with the cut.
- ⇒ All drilling swarf should be removed from the vehicle and all holes drilled in the vehicle should be treated with an appropriate rust inhibitor.
- ⇒ Do not fully tighten bolts before towbar is completely fitted unless instructed to do so in the fitting instruction, this will allow some variances to be overcome before final tightening of bolts.

PAINT & CORROSION

Towbars manufactured by PCT Automotive undergo a phosphate chemical pre-treatment prior to a finishing coat being applied. For long lasting good looks and in order to prevent corrosion the towbar should be regularly inspected for paint damage and wherever necessary re-painted in an appropriate finishing paint or underseal. The vehicle should also be regularly checked for any corrosion that could affect the towbar installation. Towbars should not be used on any vehicle suffering from corrosion that could affect the towbar installation.

BOLTS

All towbar fixing bolts should be checked initially after the first 300 towing miles, or the initial 500 miles of driving uncoupled, and then every 3,000 towing miles or to coincide with the vehicle manufacturer's recommended service intervals, whichever is the sooner. All towbar fixing bolts should be tightened using an appropriate torque wrench to the settings specified in the towbar fitting instruction.

ELECTRICAL INSTALLATION, TEST/COMMISSIONING AND MAINTENANCE

Failure to comply with the following instructions may cause damage to the towing vehicle's wiring loom and/or towing electrics installation.

Where displacement tap connectors e.g. Scotchlocks, are the preferred method of connection, always use the correct colour coded tap connector for the size of cable to which it is to be connected. All towing relays and modules manufactured by PCT Automotive have cabling with a copper cross-sectional area in the range 0.5mm² to 1mm².

After installation of the 12N/12S/13Pin sockets, prior to testing, a water displacement agent e.g. WD40 should be applied into the rear connection void through the water drain hole at the bottom of the sockets and also into the front pins under the socket flap. This socket maintenance should be carried out at least twice a year in the spring and autumn.

The towing electrics test procedure must be undertaken with the engine running. If any of the towing relays fail to function correctly, with the engine running and no other vehicle electrical systems turned on, check that the voltage across the vehicle's battery is between 13V and 14V approx, if this voltage is not correct, check the condition of the vehicle's battery/alternator.

Always ensure that the trailer/caravan/lighting board's own electrical systems are installed and functioning correctly before coupling to the vehicle's 12N/12S/13Pin sockets.

Every six months (spring and autumn recommended) the battery and alternator of the vehicle should be checked to determine correct electrical functioning. All connections of the electrical installation including the earth should be checked for mechanical soundness and electrical quality. Plugs, sockets, relays and fixings should be checked for water ingress, mechanical soundness, electrical quality and general wear and tear.

Please complete the following information to validate the guarantee and for future reference.

VEHICLE OWNER NAME & ADDRESS:

VEHICLE MAKE & MODEL:

VEHICLE REGISTRATION NUMBER:

FITTER NAME & ADDRESS:

DATE TOWBAR FITTED:

If you have any comments or suggestions about the PCT Automotive product fitted to your vehicle, please address them to PCT Automotive Limited, New Street, Holbrook Industrial Estate, Sheffield S20 3GH or email techsupport@pctautomotive.com
Your comments will help us in our aim to continually upgrade our products to meet the high standards expected by our customers.