



Fitting Instructions

TOWBAR **BM30**
For BMW X5 (E70)

MATERIALS

A	1	Cross Bar
B	1	10mm Coupling packer
C	1	Fixed Neck
D	8	M12 x 40 x 3mm Washers and Lock Washers
E	1	M12 x 100mm x 1.75mm Bolts (Grade 10.9) and Nyloc Nut
F	2	M12 x 35mm x 1.75mm Bolts and Nyloc Nuts

FITTING

1. Remove lower skirt of bumper (screws along lower edge, screws around each wheel arch, **1 screw beneath bumper reflectors** (reflectors are held in place by a spring clip, access to this is possible from inside bumper. The clip must be compressed, then slide the reflector towards the centre of the bumper) –prize off lower skirt starting at each corner. Where fitted disconnect reversing sensors. Remove bumper beam - retain original fixings.
2. Secure Cross Bar (A) to rear panel using original fixings. (Seal around Cross Bar (A) end plates to prevent ingress of water into chassis frame.)
3. **Fully tighten all bolts**
4. Cut area shown below in lower plastic skirt.
5. Refit lower skirt etc.
6. Loosely attach Neck (C) using bolts (E) and (F).
7. Fully tighten all bolts.

Note: This towbar must be used with either a Witter Towball (part number Z11) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 (10.9 GRADE)- 139 Nm, M16 - 214 Nm

